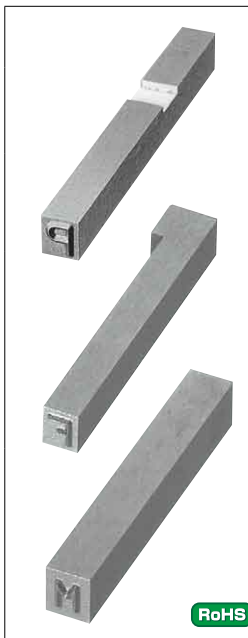


ENGRAVING BLOCK PUNCHES

— SINGLE CHARACTER TYPE —

ENGRAVING BLOCK PUNCHES

— MULTIPLE SELECTABLE CHARACTERS TYPE —



HCP (With key groove)

Key groove position K

K0° K90° K180° K270°

HCF (Single flange)

Flange position F


F0° F90° F180° F270°

HCM (Tapped)

M×2 or more

SKH51
59~62HRC

※HCP in the photograph is K90, and HCF is F0.



HCP (With key groove)

Key groove position K

K0° K90° K180° K270°

HCF (Single flange)

Flange position F

F0° F90° F180° F270°

HCM (Tapped)

M×2 or more

SKH51
60~63HRC

Equivalent to SKD11
60~63HRC

U	M	V	H	B	Catalog No.		0.1mm increments L	0.1mm increments T	Characters CHR	Base unit price 1~9 pieces
					Type	A				
0.8	—	3	2	1	HCP	1.5	16.0~40.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
						2	16.0~50.0			
						3	16.0~60.0			
1.0	—	4	3	1.3	HCF	2	16.0~50.0	—	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
						3	16.0~60.0			
						4	16.0~70.0			
—	—	5	4	2	HCF	3	16.0~60.0	—	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
						4	16.0~70.0			
						5	16.0~70.0			
—	3	5	5	1.3	HCM	2	16.0~50.0	—	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
						3	16.0~60.0			
						4	16.0~70.0			
—	4	8	6	3.4	HCM	4	16.0~70.0	—	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
						5	16.0~70.0			
						5	16.0~70.0			

☑ Katakana and symbols can be ordered by alteration. See the alteration descriptions below.

☑ HCP1.5 should be regularly cleaned with a wire brush so that the closed portions of the characters are not clogged with scraps.

Order

Catalog No. — L — T — CHR — K·F

HCP 3 — 50.0 — T15.0 — P — K0

HCF 3 — 20.0 — — L — F90

HCM 3 — 50.0 — — I — —

☑ HCP → If no key groove is required, select T dimension that is the same as the full length L. T=L

Catalog No. — L — T — CHR — K·F

HCP 3 — 50.0 — T50.0 — P — K0

Days to Ship Quotation

Price Quotation

Alterations

Catalog No. — L — T — CHR — K·F — (VKC·HKC)

HCP 3 — 50.0 — T15.0 — 20 — K0

Quotation

Alteration	Character-Symbol	1Code	Alteration	Code	Spec.	1Code
The symbols and katakana characters in the table at right can be ordered by alteration. For a symbol, specify the corresponding No. ☑ Can be used only for HCP with A2 ~ 4.	No. 10 11 12 13 14 15 16 17 18 19	Quotation	VKC	VKC	V dimension tolerance change V ^{+0.01} ₀ ⇔ 0 _{-0.01}	Quotation
	Symbol No. + - ± × ÷ = # % ~ /					
	No. 20 21 22 23 24 25 26 27 28 29 30	Quotation	HKC	HKC	H dimension tolerance change H ^{+0.01} ₀ ⇔ 0 _{-0.01}	Quotation
	→ ↑ · . , * () [] =					
	Katakana アイウエオカクケコサシスセソタチツテト ナニノネノハヒフヘホマミムモヤユヨラリ ルレロワン					

U	M	V	H	P	B	Catalog No.		A	0.1mm increments L	0.1mm increments T (HCP/M only)	Characters CHR	Base unit price 1~9 pieces
						Type	Number of characters					
1.0	3	5	8	2.5	1.3	HCP	2M	2	20.0~70.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
							3M					
							4M					
							5M					
							6M					
							2M					
1.0	3	5	8	3.5	2.0	HCF	2M	3	20.0~70.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
							3M					
							4M					
							5M					
							6M					
							2M					
1.5	5	8	12	4.9	3.4	HCM	2M	5	20.0~70.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
							3M					
							4M					
							5M					
							6M					
							2M					
1.5	6	10	16	6.0	4.0	HCM	2M	6	20.0~70.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
							3M					
							4M					
							5M					
1.5	6	10	25	6.0	4.0	HCM	2M	6	20.0~70.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
							3M					
1.5	6	10	36	6.0	4.0	HCM	2M	6	20.0~70.0	2 ≤ T < L	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z	Quotation
							3M					

☑ (Note 1) [] Use % to indicate a space. (Note 2) Use # to indicate a— (hyphen). ☑ H=36→2—M

Order

Catalog No. — A — L — T — CHR — K·F

HCP3M — 3 — 50.0 — T15.0 — ABC — K90

HCF3M — 3 — 20.0 — — %AB — F0

HCM4M — 3 — 20.0 — — ABCD — —

HCP4M — 3 — 40.0 — T10.0 — A#B% — K270

HCF5M — 6 — 25.0 — — ABCDE — F0

HCM5M — 6 — 25.0 — — A%B%C — —

Example of engraving layout

Catalog No. — A — L — T — CHR — K·F — (VKC·HKC)

HCP3M — 3 — 50.0 — T15.0 — ABC — K90 — HKC

Alteration	Code	Spec.	1Code
VK	VK	V dimension tolerance change V ^{+0.01} ₀ ⇔ 0 _{-0.01}	Quotation
HK	HK	H dimension tolerance change H ^{+0.01} ₀ ⇔ 0 _{-0.01}	Quotation

Days to Ship Quotation

Price Quotation

PUNCHES & DIES FOR FORMING