

Stainless Steel Pipe Frames / Joints / Accessory Parts

Stainless Steel Pipe Frames

PFSUS (L Configurable)

Seam (Butt Weld*)

*The height of welding bead is shorter than 0.1mm.

Material SUS430

L Configurable

Part Number	L 1mm Increment	Mass kg/m	Unit Price Less Than 300mm 1 ~ 50 pc(s).	Unit Price/m 300mm or More 1 ~ 50 pc(s).
PFSUS	28	60~2400	0.62	

For orders larger than indicated quantity, please check with WOS.

Ordering Example: Part Number - L
PFSUS28 - 1250

When L is less than 300, the unit price is as indicated in the table, regardless of its length.

When L is 300 or more, total prices are calculated as follows:
Unit Price/m x Specified Full Length = Sales Price

Accessory Parts for Stainless Steel Pipe Frame

Due to the different sizes of Stainless Steel Pipe Frames from the Resin Coated and Extruded Aluminum Pipe Frames, the pipe insertion type accessories cannot be used. For Metal Joints, Casters, Adjusting Bolt Set, Insert Nuts and Inner Caps, use the following parts.

Caster

FFS301 **FFS301S** (with Stopper)

*Tighten with a wrench for pipe inserts (PFSP21). (P903)

When mounting on Stainless Steel Pipe Frames, use in combination with Insert Nuts (SPFINS 12).

Type	Main Body Material	Main Body Surface Treatment	Wheel Material	Body Bearing
FFS301	SPHC	Trivalent Chromate	Synthetic Rubber	Provided
FFS301S	SPHC	Trivalent Chromate	Synthetic Rubber	Provided

Part Number Type	Wheel Material Component		M	B	F	H	J	E	Wrench Flat Width mm	Mass kg	Allowable Load N	Unit Price
	D	Color										
FFS301	50	Black	12	20	17.5	68	35	22	19	165	300	
	75	Gray										
FFS301S (with Stopper)	50	Black	12	20	30.9	68	35	22	19	190	300	
	75	Gray										

Adjusting Bolt Set

JBS410S

Insert Nut SPFINS12 and a Leveling Mount NFJN12-100 are included as a set.

Part Number	Adjusting Bolts Material	Adjusting Bolts Surface Treatment	Insert Nut Material
JBS410S	SS400 Equivalent	Trivalent Chromate	Stainless Steel

Insert Nut

SPFINS12

Tapered part from tip to head (1.2°) allows insertion into the I.D. of pipe frames.

Material Stainless Steel

Part Number Type	Mass (g)	Unit Price
JBS410S	269	

Part Number Type	M	Mass (g)	Unit Price
SPFINS	12	85	

Ordering Example: Part Number - Wheel Material
FFS301-75 - R
FFS301S-50 - R
JBS410S
SPFINS12

RoHS10

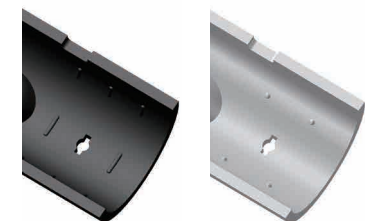
Part Number	Material	Plate Thickness	Surface Treatment
PBLSS	SAPH	2.6mm	Trivalent Chromate

PBLSS1 **PBLSS2** **PBLSS3** **PBLSS4** **PBLSS5** **PBLSS6** **PBLSS7**

Part Number Type	No.	Mass (g)	Included Screw		Unit Price
			Size	Quantity	
PBLSS	1	160	M6-25	1	
	2	250		2	
	3	325		3	
	4	250		2	
	5	400		4	
	6	150		1	
	7	260		2	

Ordering Example: Part Number PBLSS1

Features of Joints for Stainless Steel Pipe Frame
The spurs that contact the pipe frames have been revised with improved geometry, and the retention force has been improved for use with stainless steel pipe frames. (For details: see P.889)



PBLNS1 (Conventional Type)
Please note that the spurs may be crushed by repeated assembly/disassembly and may reduce the gripping force.

Inner Cap

JBS402S

Material Polyethylene

Part Number	Mass (g)	Unit Price (4 pcs./pkg.)
JBS402S	3	

Contains 4 pcs./pkg. Check the order quantity before ordering.

Ordering Example: Part Number JBS402S