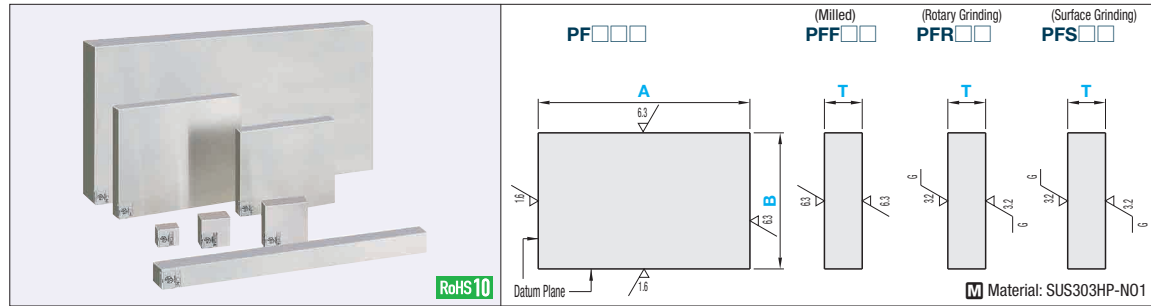
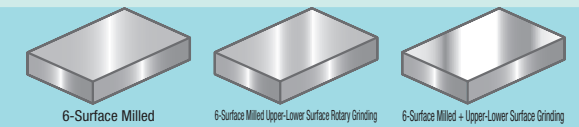


Configurable Plates - SUS303



Type	Upper-Lower Surface Finish	① Plate Thickness Tolerance	② A, B Dimension Tolerance	0.5mm Increment		
				A	B	T
PF (Standard Size)	F (Milled)	P Q N M	P Q N M	15-500	10-200	5-50
	R (Rotary Grinding)			15-200		
	S (Surface Grinding)					

Some sizes cannot be machined. See the price list for details.
Please choose the size such that $A \geq B$ for milled and rotary-ground products and $A < B \times 3$ for surface-ground products.

① Plate Thickness Tolerance

Upper-Lower Surface Finish	A, B Length	P	Q	N	M
F (Milled)	550mm or Less	+0.1+0.3	0+0.2	±0.1	-0.2~0
	550.5mm or More	+0.1+0.4	0+0.3	±0.15	-0.3~0
R (Rotary Grinding)	-	+0.1+0.3	0+0.2	±0.1	-0.2~0
S (Surface Grinding)	-	+0.1+0.2	0+0.1	±0.05	-0.1~0

② A, B Dimension Tolerance

Upper-Lower Surface Finish	A, B Dimension	P	Q	N	M
F (Milled), R (Rotary Grinding), S (Surface Grinding)	250mm or Less	+0.1+0.3	0+0.2	±0.1	-0.2~0
	250.5mm or More	+0.1+0.6	0+0.5	±0.25	-0.5~0

Precision Standards

Item	Upper-Lower Surface Finish (Max. Value)		
	F (Milled)	R (Rotary Grinding)	S (Surface Grinding)
Thickness Parallelism (per 100mm)	0.05	0.012	0.012
Flatness (per 100mm)	T3~7.5	0.1	0.05
	T8~15.5	0.07	0.03
	T16~25.5	0.05	0.015
Perpendicularity of Datum Plane	T26~50	0.05	0.012
	Standard	0.015 per 100mm	
Circumference Chamfering	Standard C0.2~C0.5		



Ordering Example: Part Number - A - B - T
Type Upper-Lower Surface Finish Plate Thickness Tolerance A, B Dimension Tolerance
PF F Q M - 255 - 155 - 18

Alterations Part Number - A - B - T - (CSC, CBC, CCA...etc.)
PFRNM - 300 - 155 - 20 - CSC

Alterations	Circumference Chamfering	Corner Cut								
Code	CSC (See below)	CCA, CCB, CCC, CCD								
Spec.	Reduce the circumference chamfering dimension. Standard C0.2 - C0.5 → C0.1 or Less (PF) only.	Increase the circumference chamfering dimension. <table border="1"> <thead> <tr> <th>Size</th> <th>Standards</th> <th>Modified Value</th> <th>Code</th> </tr> </thead> <tbody> <tr> <td>Standard</td> <td>C0.2~C0.5</td> <td>C0.5~C1.0</td> <td>CBC</td> </tr> </tbody> </table>	Size	Standards	Modified Value	Code	Standard	C0.2~C0.5	C0.5~C1.0	CBC
Size	Standards	Modified Value	Code							
Standard	C0.2~C0.5	C0.5~C1.0	CBC							

(Ex.) For PFFQM-255-100-10

A Dimension x Area Unit Price = Price

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50	
PFF	15 - 50	10-19.5	5														
	50.5- 100																
	100.5- 150																
	20.5- 50	20-25															
	50.5- 75																
	75.5- 100																
	250.5- 350	25.5-40															
	25.5- 50																
	50.5- 75																
	75.5- 100	40.5-60															
	100.5- 200																
	200.5- 600																
60.5- 75	60.5-80																
75.5- 100																	
100.5- 200																	
200.5- 600	80.5-100																
80.5- 100																	
100.5- 200																	
200.5- 600	100.5-125																
100.5- 125																	
125.5- 200																	
125.5- 200	125.5-150																
200.5- 600																	
150.5- 200																	
200.5- 600	150.5-160																
160.5- 200																	
200.5- 600																	
160.5- 200	160.5-200																
200.5- 600																	

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50	
PFR	15 - 50	10-19.5	5														
	50.5- 100																
	100.5- 150																
	20.5- 50	20-25															
	50.5- 75																
	75.5- 100																
	250.5- 350	25.5-40															
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	50.5- 75																
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	200.5- 600																
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200.5- 600																	
160.5- 200	160.5-200																
200.5- 600																	

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50	
PFS	15 - 50	10-19.5	5														
	50.5- 100																
	100.5- 150																
	20.5- 50	20-25															
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